



With more than 700 international companies, Wake County offers a foundation for your company to grow.



ACCESSIBILITY

- Multiple International Flights to London, Paris, Toronto
- 1 Hour Flights to New York City, Atlanta, and Washington, D.C.
- Daily Flights to Chicago, Los Angeles, Miami, San Francisco, Seattle
- 3 Hour Trucking to Ports of Norfolk, Wilmington, and Morehead City



ECONOMY

- Foreign Trade Zone #93
- \$9.2 Billion in Acquisitions in Last Five Years
- Approximately \$2.6 Billion Spent by Top Tier Research Universities on R&D
- #2 Best Performing Large Metro Area (Raleigh)
- Top 10 Fastest Cities for Job Growth in 2017 (Raleigh)



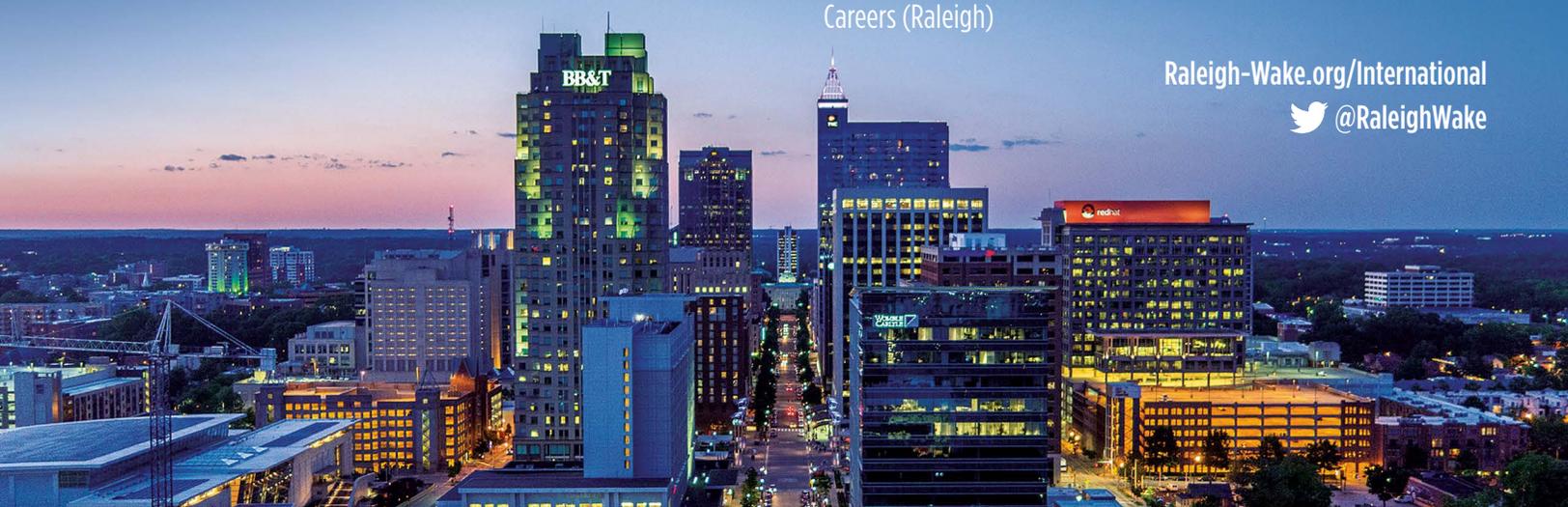
TALENT

- Three Tier-One Research Universities: Duke, NC State, UNC-Chapel Hill
- 192,000 Students (12,000+ International) Enrolled at Local Colleges and Universities
- 12 Colleges in the Region
- Half of Population has Bachelor's Degree or Higher
- #2 Most Educated City in U.S.
- #2 Best Place for Business and Careers (Raleigh)



QUALITY OF LIFE

- 226,000+ Foreign-Born Residents
- Wake County Population Grows by 67 People Per Day. Ten Come from Outside the U.S.
- #2 Most Educated City to Live In (Raleigh)
- #1 Best Place to Rent in America (Research Triangle)
- #3 Best Place to Buy a Home in 2018 (Raleigh)



Raleigh-Wake.org/International

 @RaleighWake



Map Key

See back page for more details on each company in the region.

-  Australia
-  Canada
-  China
-  Denmark
-  France
-  Germany
-  India
-  Ireland
-  Israel
-  Japan
-  Mexico
-  Spain
-  Switzerland
-  United Kingdom

Advanced Manufacturing (36)

Cleantech (8)

Consumer Goods & Services (27)

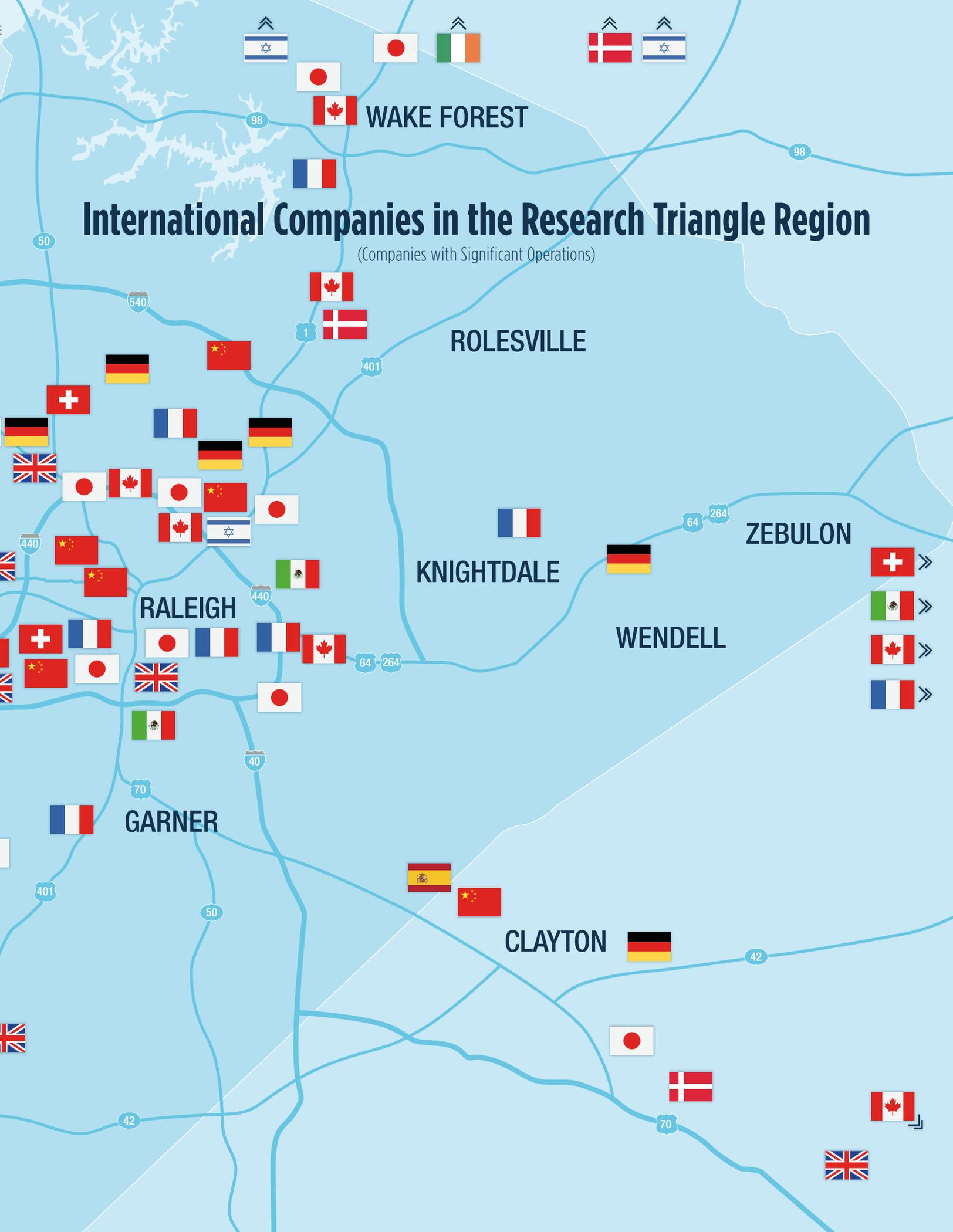
Life Sciences (32)

Professional Services (26)

Resource/Education (15)

International Companies in the Research Triangle Region

(Companies with Significant Operations)



International Companies in the Research Triangle Region (partial list)

Advanced Manufacturing

Air Liquide America L.P. | Wilson | France
Airboss Rubber | Wake Forest | Canada
Arkema Inc. | Cary | France
AW North Carolina | Durham | Japan
Bosch Packaging Services, Inc. | Raleigh | Germany
Buehler Motor, Inc. | Morrisville | Germany
CBC Americas | Cary | Japan
Cemex Materials, LLC | Wilson | Mexico
City Electric Supply Company | Cary | UK
Dorma USA, Inc. | Durham | Germany
Grifols | Clayton | Spain
Hanson Aggregates East LLC | Holly Springs | Germany
Juki Automation Systems Holding Inc. | Morrisville | Japan
Keyence Corporation of America | Raleigh | Japan
Kobe Steel USA Holdings Inc. (De Corp) | Raleigh | Japan
Linamar Forgings, Inc. | Wilson | Canada
Mann & Hummel | Raleigh | Germany
Master-Halco | Clayton | Japan
Merck | Durham | Germany
Morgan Advanced Materials, Inc. | Raleigh | UK
Nexans USA Inc. | Fuquay Varina | France
Norandex Distribution, Inc. | Raleigh | France
Okaya USA, Inc. | Morrisville | Japan
Omron Electronic Components LLC | Raleigh | Japan
Palziv North America, Inc. | Louisburg | Israel
Panaz (USA), Inc. | Raleigh | UK
Schmalz Inc. | Raleigh | Germany
Shalag Nonwovens | Oxford | Israel
Shimadzu Scientific Instruments, Inc. | Durham | Japan
Siemens Industry, Inc. | Durham | Germany
Skan US Inc. | Raleigh | Switzerland
Stromasys | Raleigh | Switzerland
Sumitomo Machinery | Wake Forest | Japan
Vision Textiles USA Ltd. | Cary | China
Voith Digital Solutions | Raleigh | Germany
YKK USA, Inc. | Raleigh | Japan

Cleantech

ABB Inc. | Raleigh | Switzerland
Buhler Aeroglide Corporation | Cary | Switzerland
Eaton Corp | Youngsville | Ireland
Ming Yang Wind Power USA | Raleigh | China
Schneider Electric USA, Inc. | Knightdale | France
Siemens Power Transmission & Distribution | Wendell | Germany
Sumitomo Electric Lightwave Corp. | Durham | Japan
Veolia Transportation Services, Inc. | Raleigh | France

Consumer Goods & Services

ALDI Inc. | Durham | Germany
Allied Electronics, Inc. | Raleigh | UK

Audio Codes Inc. | Morrisville | Israel
Bar-S Foods Co. | Raleigh | Mexico
Blythe Construction | Wake Forest | France
BP Products North America Inc. | Selma | UK
Canon Solutions America, Inc. | Durham | Japan
CCL Label, Inc. | Raleigh | Canada
China Tobacco International | Raleigh | China
Compass Group USA, Inc. | Durham | UK
Ferguson Enterprises, Inc. | Carrboro | UK
Fujikura America, Inc. | Raleigh | Japan
Henkel Corporation | Cary | Germany
Konica Minolta Business Solutions USA, Inc. | Morrisville | Japan
Merial Select | Fuquay Varina | UK
Neusoft America Inc. | Morrisville | China
Panasonic Corporation of North America | Durham | Japan
Radware Inc. | Cary | Israel
Ready Mix Concrete | Carrboro | Mexico
Red Storm Entertainment | Cary | France
Ricoh USA, Inc. | Cary | Japan
Shred Tech USA | Apex | Canada
Smithfield Foods | Clayton | China
Toshiba America Business Solutions, Inc. | Morrisville | Japan
Tyco Electronics | Fuquay Varina | Switzerland
Vidir Inc. | Apex | Canada
ZTE (USA) Inc. | Morrisville | China

Life Sciences

Accord Healthcare, Inc. | Durham | India
Adama | Raleigh | Israel
Ajinomoto North America | Raleigh | Japan
Arbiom | Durham | France
Astellas Pharma | Apex | Japan
Aurobindo Pharma | Durham | India
Avioq, Inc. | Durham | China
BASF Corporation | Holly Springs | Germany
BASF Plant Science LP | Durham | Germany
Bayer CropScience LP | Clayton | Germany
Biomerieux, Inc. | Durham | France
Chiltern International | Cary | UK
Cirrus Pharmaceuticals, Inc. | Morrisville | India
Crop Production Services, Inc. | Princeton | Canada
Fuji Silysia Chemical Ltd. | Durham | Japan
Fujifilm Diosynth Biotechnologies USA, Inc. | Morrisville | Japan
GlaxoSmithKline LLC | Research Triangle Park | UK
Hongene Biotechnology | Research Triangle Park | China
Makhteshim Agan of North America Inc. | Raleigh | China
Medicago | Durham | Canada
MedPharm | Research Triangle Park | UK
Merz, Inc. | Raleigh | Germany
Novo Nordisk | Clayton | Denmark
Novozymes Biopharma | Franklinton | Denmark
Seqirus | Holly Springs | Australia

Sandoz Inc. | Wilson | Switzerland
Sodexo, Inc. | Apex | France
Stiefel Laboratories, Inc. | Durham | UK
Syngenta Crop Protection, Inc. | Research Triangle Park | Switzerland
Tecan U.S. Group, Inc. | Morrisville | Switzerland
Valeant Pharmaceuticals International | Durham | Canada
Xellia Pharmaceuticals | Raleigh | Denmark

Professional Services

AON PLC | Raleigh | UK
AXA Advisors, LLC | Southern Pines | France
Credit Suisse (USA), Inc. | Morrisville | Switzerland
DB Global Technology, Inc. | Cary | Germany
Deloitte LLP | Raleigh | United Kingdom
Dentsu Aegis UK Ltd. | Cary | Japan
Freudenberg IT LP | Morrisville | Germany
Fujitsu Frontech North America, Inc. | Youngsville | Japan
GKN Driveline North America, Inc. | Durham | UK
GKN Freight Services, Inc. | Morrisville | UK
HCL America Inc. | Cary | India
ICAP Energy LLC | Chapel Hill | UK
Infosys | Raleigh | India
Invengo | Raleigh | China
Kuehne + Nagel Inc. | Raleigh | Switzerland
Lenovo | Morrisville | China
Lincare Inc. | Cary | Germany
Monolith Corporation | Wake Forest | Canada
Nippon Express USA, Inc. | Morrisville | Japan
Premier Research | Durham | UK
RBC Wealth Management | Raleigh | Canada
Stantec Architecture Inc. | Raleigh | Canada
Stantec Consulting Services Inc. | Raleigh | Canada
Thomson Reuters Corporation | Raleigh | Canada
UBS Financial Services Inc. | Chapel Hill | Switzerland
Yusen Logistics (Americas) Inc. | Morrisville | Japan

Resource/Education

Carolina Chinese Academy | Raleigh | China
Carolina Kinder | Cary | Germany
Chinese American Friendship Association of NC | Cary | China
Consulate of Mexico | Raleigh | Mexico
French American Chamber of Commerce | Raleigh | France
Japan American Society | Chapel Hill | Japan
Japan Culture Exchange | Raleigh | Japan
NC Japan Center | Raleigh | Japan
North Carolina Chinese Business Association | Raleigh | China
Raleigh Chinese Language School | Raleigh | China
Raleigh Japanese Language School | Raleigh | Japan
SKEMA Business School | Raleigh | France
The Lerner School | Durham | Israel
Triangle Area Chinese American Society of NC | Cary | China
Triangle British American Business Council | Cary | UK